



ARACO EPO FLO GROUT

High Strength Pourable Epoxy Resin Grout

Product Description

ARACO EPO FLO GROUT is a three component, solvent free, pourable grout. The system is based on epoxy resins and specially graded aggregates.

Once the three components of **ARACO EPO FLO GROUT** are mixed, a free flowing self-leveling epoxy grout will be produced.

Uses

ARACO EPO FLO GROUT can be used:

- On Concrete, Cementitious products, Stone, Steel, Aluminum, weed, polyester and epoxy surfaces
- Machine based plates
- Crane trails
- Pile top waterproofing
- Bearing plates
- Bridges
- tunnels
- · Grouting areas subjected to chemical

Product Advantages

- Resist dynamic loads
- Non shrink
- low creep characterisitcs under continuous loading
- · Good flow in dense layers
- · High early strength development

Surface Preparation

All surfaces should be clean, sound and uncontaminated prior to the application of **ARACO EPO FLO GROUT**. All loose particles or de-molding agents shall be removed by mechanical means. Concrete surface must be dry.

Steel surfaces should be grit blasted to remove all rust and scale.

Mixing

ARACO EPO FLO GROUT components shall be mixed by the mean of a mechanical mixer at a low speed (300 rpm) to ensure a proper mix.

Part B should be added to Part A. Mix the two component for about 2 minutes. Add Part C gradually and continuously. The mixing shall continue for an additional 3 minutes or until a uniform consistency is achieved.



Package: 12 Kg per set

Consumption: 2.1kg/ m2 per 1mm thck

Application

Make sure to mix enough material to achieve a continuous pouring of ARACO EPO FLO GROUT.

The pouring shall start from one side to avoid air entrapment.

Product Data

Component	A : Liquid B : Liquid C : Powder	
Density	A: 1.16±0.05 B: 0.89±0.05 C: 1.82±0.05	
Density of the mix	2.2 ±0.05	
Working time	2-3h @25°C 1.5-2.5h @35°C	
Applicable thickness	12mm to 50 mm	
Applicable Temp	15-35°C	
VOC	<10 g/ltr	
Storage condition	Store in a dry area between 5C and 35C. Protect from direct sunlight	
Shelf Life	12 months minimum from production date if stored properly in original	

unopened packaging.



Technical Data

Com	pressive	Strena	th

> 98N/mm2 at 3 day

at 7 day >115 N/mm2 ASTM C579

at 28 day >120N/mm2

Bond Strength

Average 4.5 N/mm2 **ASTM C 1583**

Tensile Strength

at 7 day > 15 N/mm2 BS EN 6319

part 7

Flexural Strength

at 7 day >30 N/mm2 BS EN 6319

part 3

ASTM C580

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Water Absorption

Percentage ASTM C413 0.09%

Elasticity

Modulus >15 Gpa

@20°C

Shrinkage

Average <340

ASTM C157

microstrain

Safety Instructions

The product may cause skin irritation. Wear gloves and goggles and apply barrier cream to your hands. In contact with eyes or mucous membrane. flush immediately with plenty of warm water and seek medical attention without delay.

Legal Notes

The information, recommendations, and application are based on ARACO current knowledge and experience of the products when properly stored, handled, and applied under normal conditions. ARACO products are guaranteed against defective materials and manufacture and sold subject to standard conditions. Users should always refer to the most recent technical data sheet for the product concerned, copies of which will be supplied on request.

More from ARACO

A wide range of construction chemical products is manufactured by ARACO which include:

- Premixed mortar
- Tile adhesives & Grout
- Concrete Repair
- Flooring systems
- Protective Coating
- Waterproofing
- **Bonding Agents**
- Concrete Admixtures
- Surface Treatments
- Grout & Anchors
- Sealants
- Sports Flooring



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