



# **ARACO SP 440**

High-Range, Water-Reducing Superplasticizer

#### **Product Description**

**ARACO SP 440** is high range Super plasticizer admixture with a unique formulation. This special formulation designed specifically for the use with hydraulic binders.

ARACO SP 440 has a strong dispersant action with the finer elements of concrete. This formulation enables ARACO SP 440 to enhance the concrete workability and its mechanical strength properties.

ARACO SP 440 does not contain calcium chloride or any other intentionally added chlorides and will not initiate or contribute to corrosion on steel reinforcement present in the concrete.

**ARACO SP 440** meets the requirements for ASTM C-494 Types G

### **Applications**

ARACO SP 440 is recommended as an effective Super plasticizer for promoting high quality concrete properties, Such as:

- Walls, columns and slender components packed reinforcement
- Beams and ceilings
- Floor slabs and foundations.
- Bridges and cantilever structures.

## Dosage

- Optimum dosage of ARACO SP 440 should be determined in trial mixes.
- As a guide, the following dosages are recommended as a starting point for any trial: In normal concrete, a dosage of between 0.5 – 2 % by weight of cement
- Please consult ARACO's Technical Services Department for further information.



Package: 1000 lt. flow bins Bulk.

### **Product Advantages**

- Optimizes cement utilization
- High density and impermeable concrete through very high-water reduction.
- Substantial improvement in workability without increase of w/c ratio
- Minimizes segregation and bleeding problems by improving cohesion.
- Improved durability
- Improves shrinkage and creep behaviors.
- Normal set without retardation
- Improved resistance to wear and abrasion
- Lower pumping pressure
- Higher ultimate strengths

## Compatibility

ARACO SP 440 can be used with all types of Portland cement and cement replacement materials.

ARACO SP 440 should not be used in conjunction with other admixtures unless ARACO technical department approval Is obtained.



#### **Overdosing**

When accidental overdosing occurs will result in:

- Increase in workability
- Initial and final set retarding.
- Increase in air-entrainment.

### **Setting Time**

Although the setting time is dependent on the dosage of **ARACO SP 440**, the following factors should be considered:

- Retardation is increased with lower levels of tricalcium in the cement.
- Lower temperatures will delay the setting time.
- SRC cement gives higher retardation level than ordinary cement.
- Using more than one type of admixture in the same concrete mix could affect the setting time.
- Retardation level is increased when cement replacement materials are used in the concrete mix.

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#### **Technical Data**

#### **Test**

Density

Delisity	1.17 ±0.01	A31W C474
Chloride content	NIL	BS 5075
PH	7 ± 2	
Freezing Point	0 °C	
Recommended Dosage	cement.  • Dosage depender of effect cement w/C rations temperate.  • In many	ant on the type of quality of & aggregates, o and ambient ure.  cases it is to carry out

#### **Product Data**

Composition	Modified Synthetic polymers	
Appearance	Brown Liquid	
Storage condition	Store in a dry area between 5C and 35C. Protect from direct	
Shelf Life	12 months minimum from production date if stored properly in original unopened packaging.	

#### **Safety Instructions**

The product may cause skin irritation. Wear gloves and goggles and apply barrier cream to your hands. In contact with eyes or mucous membrane. flush immediately with plenty of warm water and seek medical attention without delay.

#### **Legal Notes**

ASTM C494

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The information, recommendations, and application are based on ARACO current knowledge and experience of the products when properly stored, handled, and applied under normal conditions. ARACO products are guaranteed against defective materials and manufacture and sold subject to standard conditions. Users should always refer to the most recent technical data sheet for the product concerned, copies of which will be supplied on request.

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- Tile adhesives & Grout

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